

Work Order ID 53876

November 23, 2009 9:56:38 AM

Page 1

Item ID: D206-628-022

Accept

Setup Start

Revision ID: N/A

Stop

Item Name: Heli-Access-Step RH

Start Date: 11/23/2009 Start Qty: 1.00

Cust Item ID:

Required Date: 11/26/2009 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

09-11-23

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

150

0.00



DC

Document Control

Memo

Photocopy blue file and type labels as per PPP D206-628-022 CHG 003

0.00

S 02/12/02

HJ BG 09/12/01

160

0.00



Powdercoat

Powder Coating

Memo

D206-628-022 B 43032 X1 WAS PULLED FROM STOCK FOR TESTING.

umf 09-11-23

0.00

TOUCH UP STEP AND MOUNTING LUGS

OK MM 09/12/01

AT B

<b>DART</b> Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7		TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D206-628-022	CHG	CHG003
DESC.	Heli-Access-Step RH	STC	SH98-14
LOT	B43032	STC	SA00500SE
MODEL	Bell 206L/L1/L3/L4	STC	
MADE IN CANADA		D2729-1	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

• **NOTE:** Date & initial all entries

**Work Order ID 53876**

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Page 2

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Cust Item ID:

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Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

170

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

DURING TESTING, HARDWARE WAS SCRAPPED.

REPLACE WITH NEW HARDWARE AND RUBBER CUSHION.

ID AND STOCK UNDER NEW BATCH NUMBER

NEG

C 9/12/01 (1)

180

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

⇒ Salazar

(40)

190

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/12/00

u 9.12.01

W/O:		WORK ORDER CHANGES					
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**NOTE:** Date & initial all entries

# Picklist Print

November 23, 2009 9:56:37 AM

Page 1

Work Order ID: 53876

Parent Item: D206-628-022RevN/A

Parent Item Name: Heli-Access-Step RH

Comments:

Start Date: 11/23/2009

Required Date: 11/26/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN960JD416

Purchased

No

Each

2,926.000

12.0000

✓



Washer

M109249

old hit

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2926

108161

329

110523

340

111279

101

111916

482

112314

1674

16941

0

AN4-14A

Purchased

No

120

Each

140.0000

4.0000



Bolt

9/2/12

old hit

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

140

107534

19

110372

121

M107534

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN4-15A  Bolt		Purchased	No			120	Each	230.0000	8.0000			
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*m108868* *old hit*

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

230

113121

230

D2732RevB1 *48 @ 3"* Manufactured No



Rubber Extrusion

*measure*

*8 1/2"*

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

24.62

38509

24.62

MS21042L4 Purchased No



Nut

4,661.000 12.0000

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

4661

110507

184

111827

4477

15924

0

*4x 3" B43118* *Reg 11/01*

*4x 3" B38008* *old hit*

*m108145* *old hit*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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# 5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS- STEPS™ PARTS LIST

Qty -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
1						D2721-041	STEP ASSEMBLY LH
	1					D2721-042	STEP ASSEMBLY RH
		1		1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
2	2			4	4	D2731-3	MOUNTING LUG
2	2	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
2	2			4	4	D3394-041	MOUNTING LUG
2	2			4	4	*D3394-1	*MOUNTING LUG
4	4			8	8	*MS35489-93	*GROMMET
2	2	4	4			D3394-043	MOUNTING LUG
2	2	4	4			*D3394-3	*MOUNTING LUG
4	4	8	8			*MS35489-93	*GROMMET
4	4			4	4	AN4-13A	BOLT
4	4	4	4	4	4	AN4-14A	BOLT
4	4	8	8	4	4	AN4-15A	BOLT
12	12	12	12	12	12	AN960JD416	WASHER
12	12	12	12	12	12	MS21042L4	NUT (OR MS21042-4)

\*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

53876